No. 104

## Atlas Engine Works, Indianapolis, Indiana.

BOILERS



## BOILERS.

TUBULAR
LOCOMOTIVE
HORIZONTAL
VERTICAL

Atlas Engine Works. Indianapolis,

### BOILERS.

The Standard Boilers herein offered to the trade are carried in stock for immediate shipment.

The several designs have been approved as the best known after many years studying requirements of service, and after much experience in manufacturing thousands of boilers.

In Boilers 36 inches diameter and above, all longitudinal seams are double riveted.

The details of construction shown on the pages following demonstrate the purpose to build for the very best results.

The right is reserved to change designs at any time it is deemed advisable.

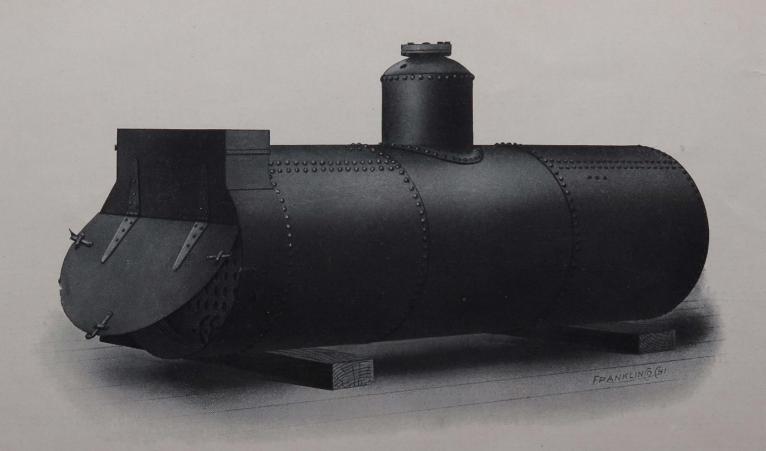
### ATLAS HORIZONTAL TUBULAR BOILERS.

On pages 4, 5, 6, 7 and 9 is shown a Standard line of Return Tubular Boilers.

The construction throughout is of the very best materials and workmanship.

The number, size and arrangement of tubes in each Boiler is governed by the most economical use of heating surface for best results, and in no case is a multitude of small tubes crowded in to make great show of heating surface, at the expense of good draft, free water circulation and convenience of cleaning.

The Bracing exceeds the requirements of modern practice.



Atlas Horizontal Tubular Boiler with Fixed Dome. Class L.

# Atlas Horizontal Tubular Boilers. Class L. With Fixed Dome.

#### SPECIFICATIONS FOR SINGLE SETTING.

ESTIMATE	NOMINAL	SH	HELL	DEPTH OF SMOKE	ME THICK		De	OME	SIZE OF STEAM		TUBE	S	TOTAL HEATING	TOTAL	ST	ACK		PPING WE	
NUMBER	HORSE	DIAM.	LENGTH		SHELL IN.	HEADS	DIAM.	HEIGHT		NO.	DIAM.	LENGTH	SURFACE SQ. FT.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
15 L 20 L 25 L 30 L 35 L 40 L 45 L	15 20 25 30 35 40 45	36 36 36 40 42 46 48	8 10 12 12 12 12 12	15 15 15 15 15 15	1/4 1/4 1/4 1/4 1/4 1/4 1/4 9 3 9 9 9	3/8 3/8 3/8 3/8 3/8 3/8 7 16 7 16	18 18 18 20 20 24 24	20 20 20 22 22 22 24 24	2 2 2 1/2 2 1/2 2 1/2 3 3	26 26 26 34 40 42 48	3 3 3 3 3 3 3	8 10 12 12 12 12 12	214 266 318 404 464 491 551	5.83 8.33 9.44 11.11 12.83 14.58 15.28	18 18 18 20 22 22 24	30 30 35 40 40 40 40	2376 2785 3129 3727 4151 4731 5450	1624 1715 1971 2273 2349 2561 2650	4000 4500 5100 6000 6500 7300 8100

Each Boiler is furnished with Dome, Smoke Box Extension, Smoke Head Door and Stack Saddle, Fire Front (Class B), Grate Bars, Bearing Bars, Back Stand, Back Arch Frames, Round Soot Pit Door and Frame, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

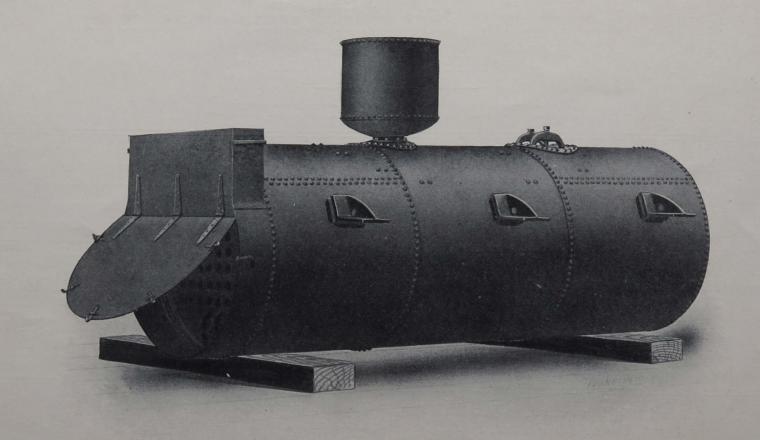
Delivered on cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

Fixed or Independent Domes, or Dry Pipes without Domes, can be furnished.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



Atlas Horizontal Tubular Boiler with Independent Dome. Classes M and N.

## Atlas Horizontal Tubular Boilers. Classes M and N. With Independent Dome.

#### SPECIFICATIONS FOR SINGLE SETTING.

DOT!WATE	NOMINAL	SH	ELL	DEPTH OF	ME	AN	DO	OME	SIZE		TUBE	S	TOTAL	TOTAL	ST	TACK		PING WEI	
ESTIMATE	RATED			SMOKE	-				STEAM				HEATING	GRATE					
NUMBER	HORSE	DIAM.	LENGTH	вох	SHELL	HEADS	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH	SURFACE	SURFACE	DIAM.	LENGTH	BOILER	FIXTURES	BOILER
	POWER	IN.	FT.	IN.	IN.	IN.	IN.	IN.	IN.	NO.	IN.	FT.	SQ. FT.	SQ. FT.	IN.	FT.	ONLY	ONLY	FIXTURES
50 M	50	48	14	15	$\frac{9}{32}$	$\frac{7}{16}$	24	24	3	40	31/2	14	630	15.98	24	40	6498	2602	9100
55 M	55	52	14	15	$\frac{32}{\frac{5}{16}}$	$\begin{array}{c c} 16 \\ 7 \\ \hline 16 \end{array}$	28	26	31/2	44	3 1/2	14	693	16.66	26	40	7217	3383	10600
60 M	60	54	14	15	$\frac{16}{\overline{16}}$	1/2	28	26	3 1/2	46	31/2	14	721	18.05	26	40	8070	3530	11600
70 N	70	54	16	15	5 16	1/2	28	26	3 1/2	40	4	16	817	20.83	26	40	9348	3652	13000
75 M	75	60	14	15	11 32	1/2	32	32	4	62	31/2	14	940	21.52	30	40	9750	3950	13700
85 N	85	60	16	15		1/2	32	32	41/2	52	4	16	1045	22.22	30	40	11053	4047	15100
100 N	100	66	16	15	3/8	1/2	32	32	4 1/2	64	4	16	1265	24.88	36	40	13807	4993	18800
125 N	125	72	16	15	$\frac{\frac{1}{3}\frac{1}{2}}{\frac{3}{8}}$ $\frac{7}{16}$	1/2	32	32	5	82	4	16	1578	29.50	40	40	16207	5493	21700
150 N	150	72	18	15	$\frac{7}{16}$	1/2	32	32	5	82	4	18	1775	29.50	40	40	17707	5493	23200

Each Boiler is furnished with Dome, Smoke Box Extension, Smoke Head Door and Stack Saddle, Fire Front (Class C), Grate Bars, Bearing Bars, Wings, Back Arch Frames, Round Soot Pit Door and Frame, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

Delivered on cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

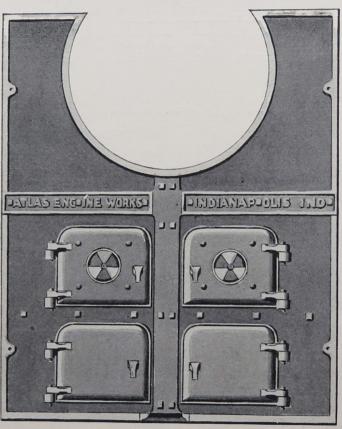
Independent or Fixed Domes, or Dry Pipes without Domes, can be furnished.

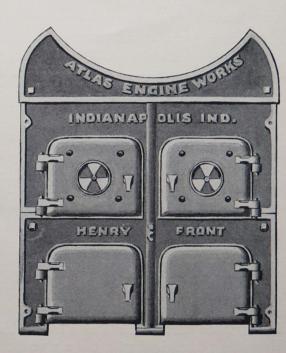
The 48" x 14" Boiler, Estimate Number 50M, is furnished with Fixed Dome and Class B Fire Front unless otherwise specified.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



HENRY B.





THREE QUARTER.

ATLAS FIRE FRONTS.

HENRY C.

# Atlas Horizontal Tubular Boilers. Classes M and N. With Independent Dome.

#### SPECIFICATIONS FOR DOUBLE SETTING.

ESTIMATE	NOMINAL	SH	IELL	OF SMOKE		AN	DO	OME	SIZE OF STEAM		TUBE	S	TOTAL	TOTAL	ST	ACK		PPING WE	
NUMBER	HORSE	DIAM.	LENGTH	BOX IN.	SHELL IN.	HEADS	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH	SURFACE SQ. FT.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILERS	FIXTURES	BOILERS AND FIXTURES
110 M 120 M 140 N 150 M 170 N 200 N 250 N 300 N	110 120 140 150 170 200 250 300	52 54 54 60 60 66 72 72	14 14 16 14 16 16 16	15 15 15 15 15 15 15	5 16 5 16 11 32 11 32 3/8 7 16	7 16 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	28 28 28 32 32 32 32 32 32	26 26 26 32 32 32 32 32 32	5 5 5 6 7 7 7	44 46 40 62 52 64 82 82	3½ 3½ 4 3½ 4 4 4 4	14 14 16 14 16 16 16 16	1386 1442 1634 1880 2090 2530 3156 3550	33.32 36.10 41.66 43.04 44.44 49.76 59.00 59.00	34 36 36 40 40 44 48 48	40 40 40 40 40 40 40 40	14434 16140 18696 19500 22106 27614 32414 35414	6866 7660 7904 8600 8894 9986 10986	21300 23800 26600 28100 31000 37600 43400 46400

Each Boiler is furnished with Dome, Smoke Box Extension, Smoke Head Door and Stack Saddle, Fire Front (Class C), Grate Bars, Bearing Bars, Wings, Back Arch Frames, Round Soot Pit Door and Frame, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve and Blow-Off Cock.

With the above Outfits, Smoke Connection uniting these Boilers with one Stack and Guys and one Whistle only, are included.

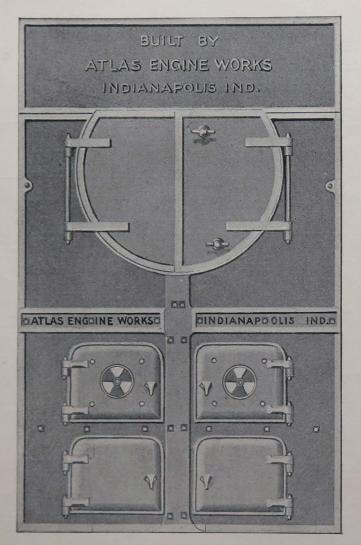
Delivered on Cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

Independent or Fixed Domes, or Dry Pipes without Domes, can be furnished.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



PLAIN FULL SQUARE.



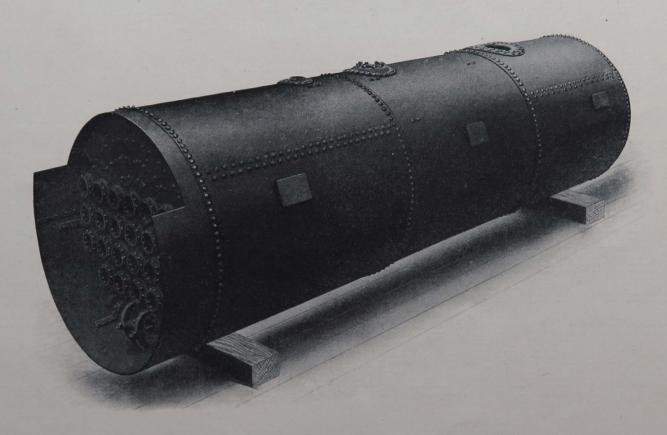
ORNAMENTAL FULL SQUARE.

ATLAS FIRE FRONTS.

### ATLAS SIX-INCH FLUE BOILERS.

The illustration and specifications on pages 12 and 13 describe several sizes of Six-inch Flue Boilers which in material and construction maintain the high standards mentioned in connection with the Horizontal Tubular Boilers detailed on the preceding pages.

They are very desirable in localities where the feed water is impure, particularly where it is muddy, as the size and arrangement of the large lap welded flues render the interior of the Boiler easily accessible and afford ample opportunity for cleaning. The large flues are also adapted to the economic use of a wide range of fuel, presenting as they do surfaces readily brushed and less liable to accumulations of soot and dust. Although they occupy slightly more floor space than Boilers of equal capacity having a greater number of smaller tubes, these advantages more than compensate for the extra space required in the setting and contribute to their durability and popularity.



Atlas Six-Inch Flue Boiler. Class W.

### ATLAS SIX-INCH FLUE BOILERS. CLASS W.

#### SPECIFICATIONS FOR SINGLE SETTING.

ESTIMATE	NOMINAL RATED	SH	IELL	DEPTH OF SMOKE	ME THICK	AN	DO	OME	SIZE OF STEAM		TUBE	S	TOTAL HEATING	TOTAL GRATE	ST	CACK		PPING WE	
NUMBER	HORSE	DIAM.	LENGTH	BOX	SHELL IN.	HEADS	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH	SURFACE SQ. FT.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
50 W 60 W 70 W 80 W 100 W 125 W	50 60 70 80 100 125	46 48 56 60 66 72	20 20 20 20 20 20 20	15 15 15 15 15	9 32 9 32 5 16 11 32 3/8 7 16	7 16 7 16 1/2 1/2 1/2 1/2 1/2	24 24 28 32 32 32 32	24 24 26 32 32 32 32	3 3 3 4 4 4 5	10 12 14 16 20 26	6 6 6 6 6	20 20 20 20 20 20 20	474 544 635 712 859 1066	15.97 18.05 20.83 21.87 24.88 29.50	22 24 26 30 36 40	40 40 40 40 40 40	6283 7339 9200 10361 12916 14916	2717 2861 3700 3939 4884 5384	9000 10200 12900 14300 17800 20300

Each Boiler is furnished with Dome, Smoke Box Extension bolted on, Smoke Head Door and Stack Saddle, Fire Front (Class C), Grate Bars, Bearing Bars, Wings, Back Arch Frames, Round Soot Pit Door and Frame, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

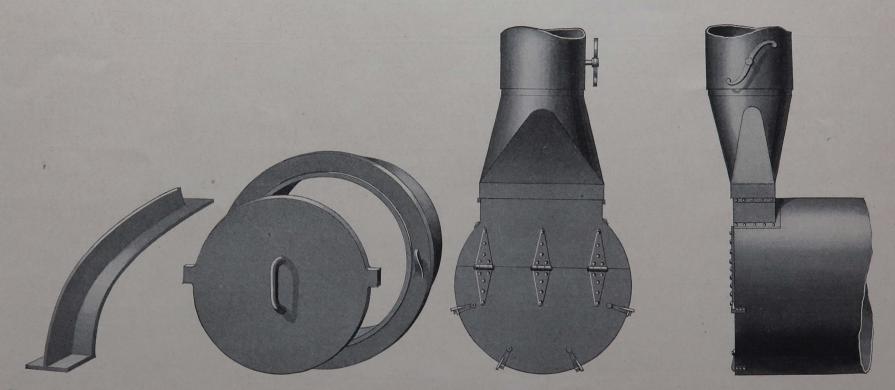
Delivered on Cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

Independent or Fixed Domes, or Dry Pipes without Domes, can be furnished.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



BACK ARCH FRAME.

Soot Pit Door and Frame.

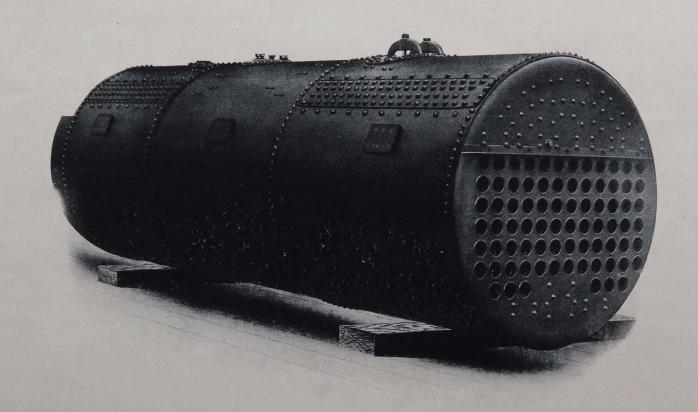
SINGLE SMOKE CONNECTION.

## ATLAS HIGH PRESSURE TUBULAR BOILERS.

FOR 150 POUNDS WORKING PRESSURE.

This line of Boilers, illustrated and described on pages 16 and 17, is designed for extreme high pressures, and is well adapted for use with Compound Engines. The horizontal seams are made with the triple-riveted butt strap joint, having a covering strip inside and out, so constructed that it retains 871/2 per cent. of the strength of the solid metal. The heads are thoroughly braced with solid crow foot bracing, carried well back on the shell, making the angle very slight, and carefully placed so that all may carry a uniform tension. In addition to the crow foot braces there are rods running through attached to stirrups riveted to the inside of the heads, thus doing away with the objectionable feature of through-going bolts fastened by lock nuts and washers inside and out, with their liability to leak. There are separate openings for the steam and safety valve connections, reinforced by Flange Steel Nozzles. The blow-off opening is reinforced in like manner, and the threads are cut in the reinforcing nozzles instead of in the boiler shell. The Man Heads are extra large and fitted to accurately faced flanged openings; in short, every detail of design, proportion, bracing, riveting, material and workmanship entering into this line of Boilers is made to meet the requirements of a constant working pressure as high as 150 pounds.

A test of 200 pounds cold water pressure is applied to each High Pressure Boiler before shipment.



Atlas High Pressure Tubular Boiler. Class X.

## ATLAS HIGH PRESSURE TUBULAR BOILERS. CLASS X. FOR 150 POUNDS WORKING PRESSURE.

#### SPECIFICATIONS FOR SINGLE SETTING.

ESTIMATE	NOMINAL RATED	SH	IELL	DEPTH OF SMOKE		CAN	OF	PENING	5		TUBE	S	TOTAL HEATING	TOTAL GRATE	ST	ACK		PING WE	
NUMBER	HORSE	DIAM.	LENGTH	BOX	SHELL IN.	HEADS	SAFETY VALVE IN.	STEAM IN.	BLOW OFF IN.	NO.	DIAM.	LENGTH	SURFACE SQ. FT.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
70 X 85 X 100 X 125 X 140 X	70 85 100 125 140	54 60 66 72 72	16 16 16 16 16	15 15 15 15 15	$\begin{array}{c} 3 & 9 \\ \hline 10 & 0 \\ 4 & 3 \\ \hline 10 & 0 \\ 4 & 8 \\ \hline 10 & 0 \\ \hline 5 & 3 \\ \hline 10 & 0 \\ \hline 5 & 3 \\ \hline 10 & 0 \\ \end{array}$	5 10 5 10 5 10 5 10 5 10 5	2½ 3 3½ 4 4	4 4 1/2 4 1/2 5 6	2 2 2 2 2 2	40 52 64 78 78	4 4 4 4 4	16 16 16 16 18	817 1045 1265 1511 1700	20.83 22 22 24.88 29.50 29.50	26 30 36 40 40	40 40 40 40 40	11147 13482 16567 19396 21687	5253 5618 6633 7304 7313	16400 19100 23200 26700 29000

Each Boiler is furnished with Extension Shell to form Smoke Box, Plates and Rollers for Boiler Wall Support, Plain Full Square Fire Front, Grate Bars, Grate Bearing Bars, Wings, Back Arch Frames, Breeching Frame, Round Top Soot Pit Door and Frame, Pop Safety Valve, 8½ inch Brass Case Steam Gage, "C" Water Gage Barrel and Connections, Glass Water Gage, Gage Cocks, Check Valve, Stop Valve, Asbestos-Packed Blow-Off Cock, Whistle, Smoke Stack and Guys.

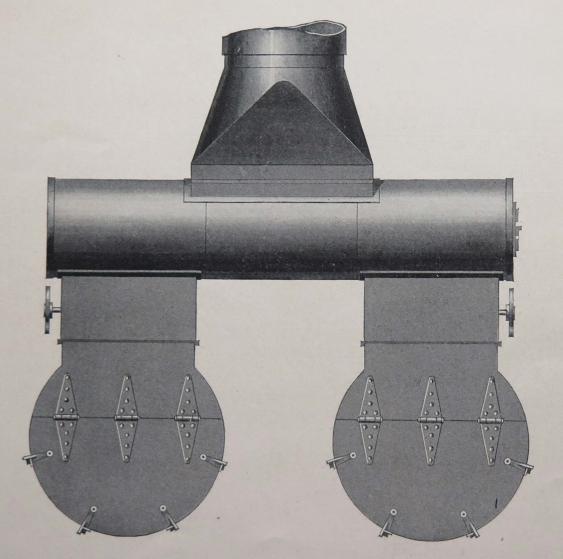
Delivered on Cars at our Works in Indianapolis.

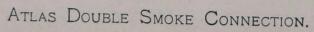
Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

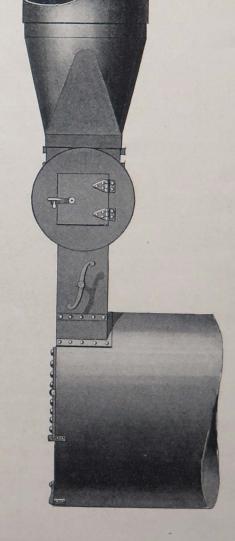
#### NOTE.

Independent Domes, or Dry Pipes without Domes, can be furnished.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.







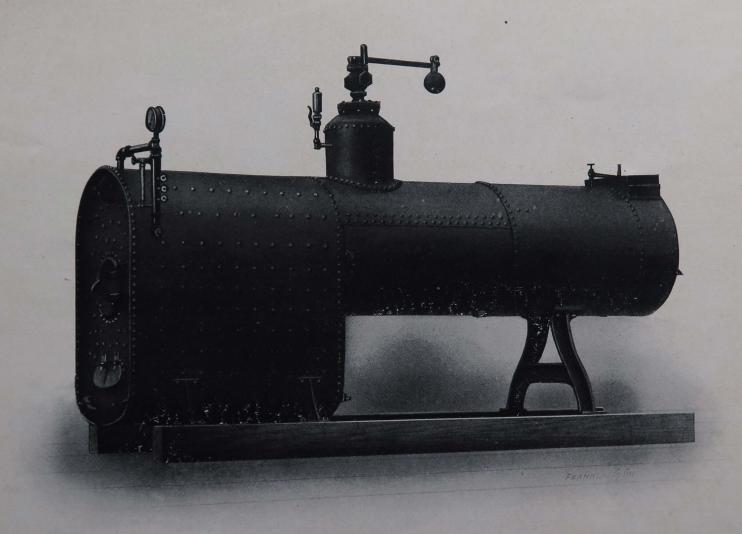
## ATLAS LOCOMOTIVE BOILERS.

WITH WATER BOTTOM.

The illustration and table of specifications on pages 20 and 21 present the best results of long experience and very special attention to the construction of Locomotive Boilers in the effort to combine good workmanship and material with the best design for efficiency and economy in operation.

The liberal dimensions of fire box, length of barrel, size, number and arrangement of tubes, all combine to produce better proportions, larger and more efficient surfaces than are usually offered in Boilers of this type.

Quality of plate, tubes, stay-bolts, rivets and bracing is kept sacred, and cost is made secondary to safety and reliability.



Atlas Locomotive Boiler with Water Bottom. Class P.

# ATLAS LOCOMOTIVE BOILERS. CLASS P. WITH WATER BOTTOM.

#### SPECIFICATIONS.

ESTIMATE	NOMINAL RATED	SH	ELL	]	FIRE BQX	ζ	Do	OME	SIZE OF STEAM		TUBÉ	S	TOTAL HEATING	ST	TACK		PPING WE	
NUMBER	HORSE	DIAM.	LENGTH OVER ALL FT. IN.	LENGTH	WIDTH IN.	HEIGHT	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
10 P 15 P 20 P 25 P 30 P 40 P	10 15 20 25 30 40	28 32 34 36 40 42	9 5 11 0 12 8 14 0 15 2 16 4	30 42 48 52 54 54	23 27 29 32 36 37	36 40 45 48 48 60	15 15 15 18 20 20	16 16 16 20 22 22	1 ½ 2 2 2 ½ 2 ½ 2 ½ 3		2 ½ 2 ½ 2 ½ 2 ½ 2 ½ 2 ½ 2 ½	7 0 8 0 9 0	127 188 251 315 376 510	10 12 12 14 18 20	15 15 20 25 35 40	2754 3829 4902 5832 6636 8445	446 671 798 968 1364 1555	3200 4500 5700 6800 8000 10000

Each Boiler, on Skids, is furnished with Dome, Grate Bars, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

Delivered on cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

Fixed or Independent Domes, or Dry Pipes without Domes, can be furnished.

Any of the above Boilers can be mounted on Wheels, when so ordered.

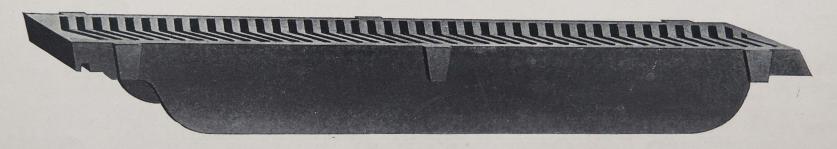
All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



STANDARD.



Two Finger.



HERRING BONE.



SAWDUST.

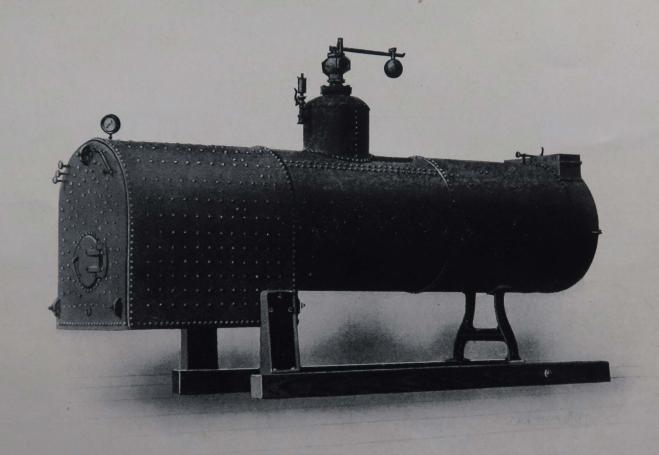
ATLAS GRATE BARS.

# ATLAS LOCOMOTIVE BOILERS. WITH OPEN BOTTOM

The picture on page 24, with the specifications following, presents fully larger sizes of Locomotive Boilers than are contained in the Standard line shown on the pages immediately preceding.

This method of construction brings the whole Boiler closer to the ground, making it available in situations where height of ceiling is restricted and admits the use of a brick base, which can be so built as to form a pit for the reception of ashes.

The usual high grade of excellence in material and workmanship is maintained throughout.



Atlas Locomotive Boiler with Open Bottom. Class Q.

# ATLAS LOCOMOTIVE BOILERS. CLASS Q. WITH OPEN BOTTOM.

#### SPECIFICATIONS.

ESTIMATE	NOMINAL RATED	S	HELI	L	F	TIRE BOX		DO	OME	SIZE OF STEAM		TUBE	:s	TOTAL HEATING	ST	ACK		PPING WE	
NUMBER	HORSE	DIAM.	OVE	GTH RALL IN.	LENGTH	WIDTH IN.	HEIGHT	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH FT.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	EOILER AND FIXTURES
50 Q	50	50	17	6	60	44	46	24	24	3	60	3	11	600	22	40	9500	2000	11500
60 Q	60	52	18	6	60	46	48	28	26	31/2	68	3	12	725	24	40	10922	2078	13000
70 Q	70	54	19	6	60	48	50	28	26	31/2	76	3	13	870	26	40	12670	2330	15000

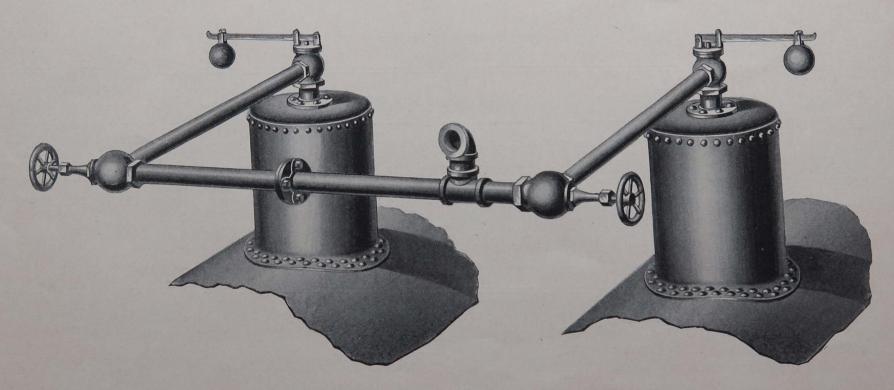
Each Boiler, on Skids, is furnished with Dome, Grate Bars, Safety Valve, Steam Gage and Siphon, Glass Water Gage, and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

Delivered on Cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

Fixed or Independent Domes, or Dry Pipes without Domes, can be furnished
Any of the above Boilers can be mounted on Wheels, when so ordered.
All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



PIPE CONNECTIONS BETWEEN DOMES.

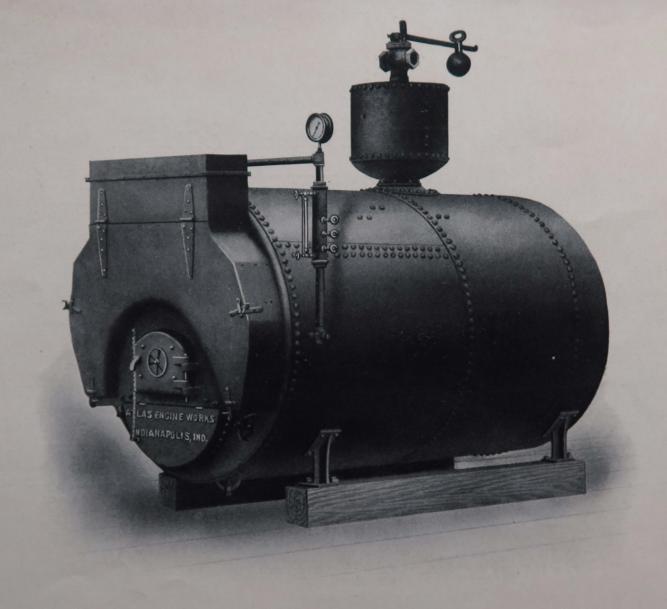
## ATLAS INTERNAL FIRED BOILERS.

For conditions requiring a Boiler combining the advantages of a stationary or permanent setting with portable convenience, the engraving and specifications immediately following present a very attractive type.

It is self contained, sets close to the ground, is free from top heaviness and easily loaded for transportation.

The furnace is in the large flue entirely surrounded by water and connected with the return tubes at the rear. The design is calculated for freest circulation and rapid steaming qualities.

Taken as a whole, it combines in a marked degree safety, durability, simplicity, capacity, economy and portability.



Atlas Internal Fired Boiler with Independent Dome. Class Y.

# ATLAS INTERNAL FIRED BOILERS. CLASS Y. WITH INDEPENDENT DOME.

#### SPECIFICATIONS.

ESTIMATE	NOMINAL RATED	S	HEL	L	FUR	NACE		MEAN		D(	OME	SIZE OF STEAM	RET	URN 7	TUBES	TOTAL HEATING	ST	ACK		PPING Wi	
NUMBER	HORSE	DIAM.	OVE	NGTH R ALL IN.	DIAM.	IN.	SHELL IN.	HEADS	FLUE	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
10 Y 15 Y 20 Y 25 Y 30 Y 40 Y	10 15 20 25 30 40	40 46 52 56 60 66	9 9 9 9 9	7 7 7 7 7	20 24 26 28 30 34	30 40 46 50 50 56	1/4 1/4 9 8 2 9 8 2 5 1 6 3/8	3/8 7 16 7 16 1/2 1/2 1/2	3/8 3/8 13/8 13/3/2 7/16/1/2	15 15 15 18 20 24	16 16 16 20 22 24	1 ½ 2 2 2 ½ 2 ½ 2 ½ 3	16 24 30 38 47 68	3 3 3 3 3 3	8 8 8 8 8	138 196 240 300 362 496	12 14 16 18 20 24	25 25 25 30 30 30	4529 5513 6621 7555 8818 10513	779 1045 1182	5000 6200 7400 8600 10000 12100

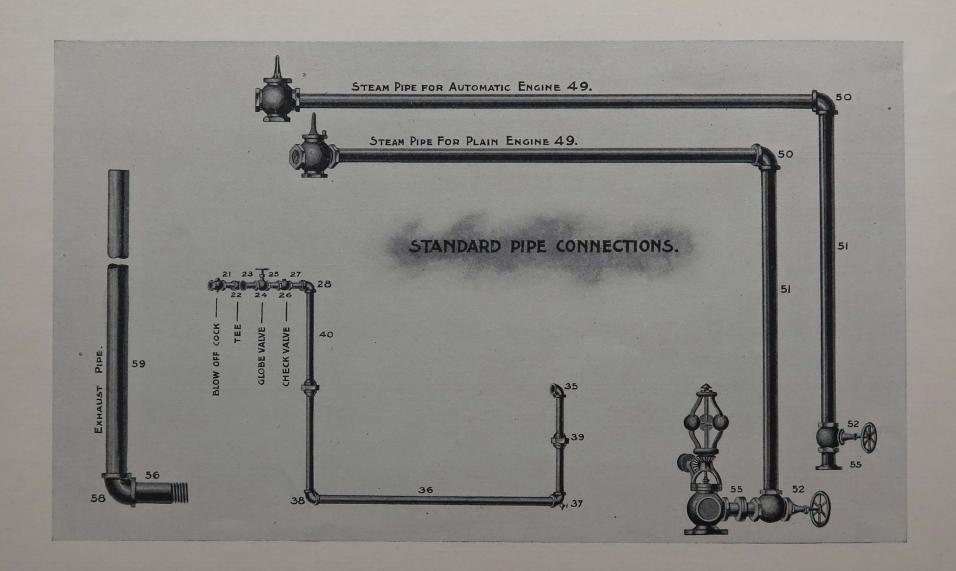
Each Boiler, on Skids, is furnished with Dome, Grate Bars, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Whistle, Smoke Stack and Guys.

Delivered on cars at our Works in Indianapolis.

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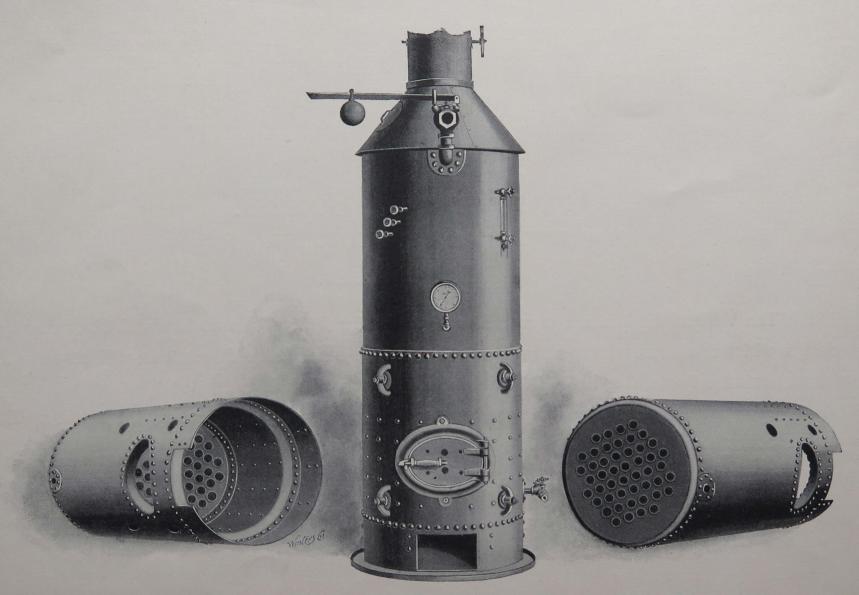
#### NOTE.

Independent Domes, or Dry Pipes without Domes, can be furnished.
All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



# ATLAS VERTICAL BOILERS. WITH FULL LENGTH TUBES.

The Vertical Boilers are presented on pages 32 and 33. The picture well illustrates the design, which is abreast with modern practice. The fire box is full in dimensions, well stayed, and for convenience in cleaning hand holes above and below are liberally provided.



Atlas Vertical Boiler with Full Length Tubes. Class Z.

# ATLAS VERTICAL BOILERS. CLASS Z. WITH FULL LENGTH TUBES.

#### SPECIFICATIONS.

ESTIMATE	NOMINAL RATED	S	HELL		FIRE	вох	ME THICK	CAN	SIZE OF STEAM		TUBES	5		TOTAL		TACK		PPING W	
NUMBER	HORSE	DIAM.	HEIGH OVER A FT. I	ALL	DIAM.	HEIGHT	SHELL IN.	HEADS	OUTLET	NO.	DIAM.		GTH IN.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
6 Z 8 Z 10 Z 15 Z 20 Z 25 Z	6 8 10 15 20 25	28 30 30 34 36 38	7 7 8 8	0 5 4 8 9	23 ½ 25 ½ 25 ½ 29 ½ 31 ½ 33 ½	27 27 27 27 27 27 27	1/4 1/4 1/4 1/4 1/4 1/4	3/8 3/8 3/8 3/8 3/8 3/8	1 ½ 1 ½ 1 ½ 2 2 2 ½	42 48 48 70 76 88	2 2 2 2 2 2 2	2 3 4 4 5 6	8 3 2 6 7 1	75 99 122 186 245 304	10 12 12 14 15 16	15 15 20 25 25 30	1209 1446 1593 2058 2645 3153	507 642 755	1600 1900 2100 2700 3400 4100

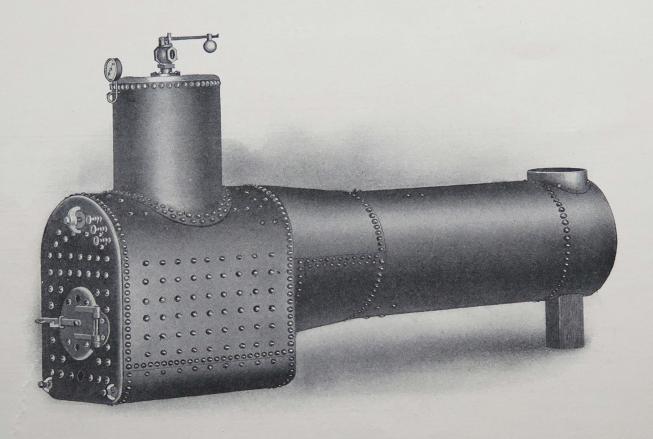
Each Boiler, on Cast Iron Base Plate, is furnished with Grate Bars, Safety Valve, Steam Gage and Siphon, Glass Water Gage and Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Smoke Stack, Hood and Guys.

Delivered on cars at our Works in Indianapolis.

Everything furnished with the above Outfits is particularly mentioned in the Specifications. Anything else ordered will be charged for extra.

#### NOTE.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



Atlas Locomotive Boiler
with
contracted waist and open bottom.

# ATLAS LOCOMOTIVE BOILERS WITH CONTRACTED WAISTS AND OPEN BOTTOMS.

#### SPECIFICATIONS.

ESTIMATE	NOMINAL RATED	S	HELL		FIRE BOX	ζ	D(	OME	SIZE OF STEAM		TUBE	ES	TOTAL HEATING	ST	CACK	100000000000000000000000000000000000000	PPING WE	
NUMBER	HORSE	DIAM.	LENGTH OVER ALL FT. IN.	LENGTH IN.	WIDTH IN.	HEIGHT	DIAM.	HEIGHT	OUTLET	NO.	DIAM.	LENGTH FT. IN.	SURFACE SQ. FT.	DIAM.	LENGTH	BOILER	FIXTURES	BOILER AND FIXTURES
	20	36	13 101/4	491/4	36	38	30	32	2	36	3	8.0	280	18	22	5600	650	6250
	25	40	13 101/4	491/4	40	41	32	32	21/2	45	3	8.0	336	20	22	6450	750	7200

Each Boiler is furnished with Dome, Grate Bars, Safety Valve, Steam Gage and Siphon, Gage Cocks, Check Valve, Stop Valve, Blow-Off Cock, Smoke Stack and Guy Rods.

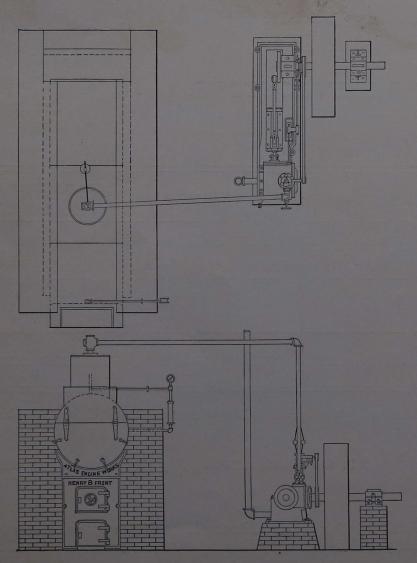
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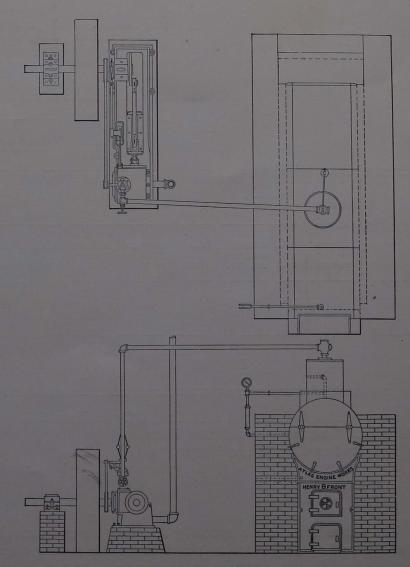
#### NOTE.

The above Boilers are specially designed for use throughout the Oil and Gas Regions, having large Steam Space, Flanged and Enlarged Water Leg at bottom to afford an ample settling chamber, Hand Holes conveniently placed for cleaning. Longitudinal Seams double riveted, all Flat Surfaces liberally stayed and braced, Fire Door Opening flanged.

All Plate is Flange Steel, guaranteed by the makers to be 60,000 pounds tensile strength and to turn down double cold without fracture.



RIGHT HAND SETTING.

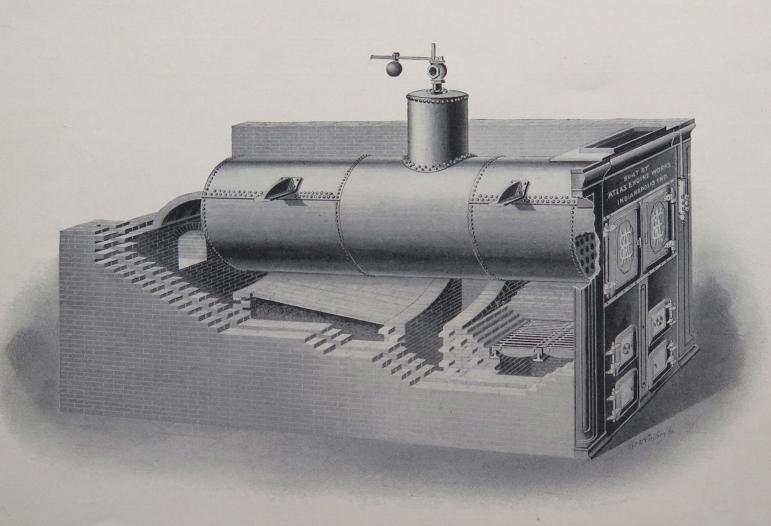


LEFT HAND SETTING.

## MATERIALS FOR ATLAS STANDARD BOILER SETTINGS.

		S	INGLE SI	ETTING				D	OUBLE S	SETTING				Т	RIPLE SI	ETTING		
BOILERS IN. FT.	COMMON	FIRE	SAND	CEMENT BBLS.	LIME BBLS.	FIRE CLAY LBS.	COMMON	FIRE	SAND	CEMENT BBLS.	LIME BBLS.	FIRE CLAY LBS.	COMMON	FIRE	SAND	CEMENT BBLS.	LIME BBLS.	FIRE CLAY LBS
36 x 8	7600	660	60	7 1/2	3	396	11850	1300	95	12	43/4	780	16000	1900	130	16	6	120
36 x 10	8600	750	70	8 1/2	31/2	450	13250	1500	106	131/4	5 1/2	900	18000	2200	140	18	71/2	130
36 x 12	9800	820	78	10	4	492	15000	1650	120	15	6	990	20000	2500	160	20	8	150
40 x 12	10000	850	80	10	4	510	15500	1690	124	151/2	61/4	1014	20500	2500	170	21	81/2	150
42 x 12	10300	850	83	101/2	41/4	510	16000	1700	128	16	61/2	1020	22000	2500	175	22	9	155
46 x 12	11000	960	88	11	41/2	576	17300	1920	138	171/2	7	1152	23000	2800	185	24	91/2	170
46 x 20	15000	1400	120	15	7	840	23300	2800	186	23	12	1680	31000	4120	248	31	151/2	250
48 x 12	11200	1000	90	111/4	41/2	600	17700	2000	142	173/4	7	1200	24000	3000	190	25	9 1/2	180
48 x 14	12100	1090	97	121/4	43/4	650	18750	2180	150	183/4	7 1/2	1308	25200	3270	200	25 1/2	10	196
48 x 20	15200	1600	122	15 1/4	7 1/2	960	23700	3200	190	24	.12	1920	32000	4800	256	32	16	280
52 x 14	12300	1160	98	121/2	5	696	19250	2320	154	191/4	73/4	1392	26000	3500	210	26	101/2	200
54 x 14	12400	1260	100	121/2	5	756	19500	2520	156	19 1/2	8	1512	27000	3800	212	27	11	230
54 x 16	13200	1350	106	131/4	5 1/4	810	20500	2700	164	20 1/2	8 1/4	1620	28000		220	28	111/2	245
56 x 20	15150	1600	121	15	7 1/2	960	23350	3200	187	23 1/3	111/2	1920	31800	4750	254	32	16	285
60 x 14	12700	1260	102	123/4	51/4	756	20000	2500	160	20	8	1500	27500	3850	218	27 ½ 30	11 121/2	230 250
60 x 16	14100	1380	113	14	5 1/2	828	22000	2760	176	22	9	1656	30000	5000	272	34	17	300
60 x 20				16	8	990	25000	3300	200	25	121/2	1980	32000	5000	250	32	13	300
66 x 16				15	6	1008	23400	3360	187 212	231/2	9½ 13¼	2340	36000	5800	288	36	18	348
66 x 20				17	8 1/2	1170	26500	3900 3500	194	26 ½	10	2100	33500	5750	266	34	14	320
72 x 16				151/4		1050	24250 25750	3880	206	24 ½ 25 ¾	13	2328	35500	5600	284	35 1/2	173/4	336
72 x 18 72 x 20				16 1/2	8 1/4 8 3/4	1164	27250	4250	218	27 1/4	133/4	2550	37400		300	37 1/2		372

NOTE—The estimates of materials for Double and Triple Settings provide for placing the Boilers INDEPENDENTLY with dividing wall between them.



Boiler Setting with Ornamental Full Square Front.





No. 104

## Atlas Engine Works, Indianapolis, Indiana.

BOILERS